



# Human Robot Interaction

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# HRI overview

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# Human-Robot Interaction

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- Robot Safety
  - Robot Programming
  - Application Packages
  - Robot Simulation (for deployment studies)
  - Next generation human-robot interaction
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- Material from KUKA, ABB and A. Thomaz @ GT

## Safety in commercial systems

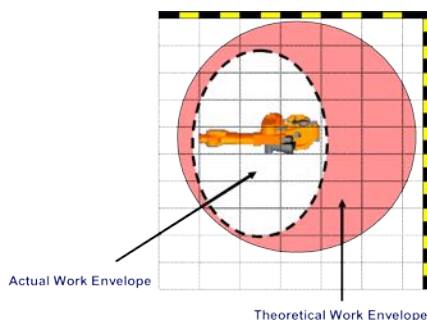
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- Robot safety is crucial to deployment of systems anywhere
- Commercial systems have extensive mechanisms in place to assist in achieving good standards for robot safety

## Safety consideration for deployment in industry

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### Requirements from Customer (1/7)

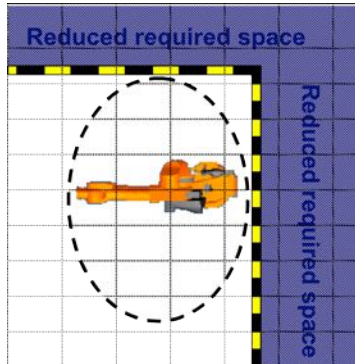


- According to today's safety requirements it is not allowed to put safety fences inside the theoretical work envelope of the robot
  - Due to a failure of the robot controller the robot might leave its programmed path and hit the safety fence
  - Cost effective safety fences are not designed to stop a robot
  - Inside production the robotic application requires more floor space (theoretical work envelope – red) than it really needs (actual work envelope – white)
  - The customer wants to reduce the required floor space to a minimum (approx. 1.500 \$ per m<sup>2</sup>)

## Safety consideration for deployment in industry

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### Requirements from Customer (2/7)



- If the customer wants to put safety fences directly next to the robot's actual work envelope he has to use:
  - **Either** safety fences that are designed to stop a robot movement – those fences are very expensive as they use macrolon, reinforced frames and special fixtures
  - **Or** a possibility to monitor the workspace of the robot in a failsafe way – this was possible with the use of mechanical axis range monitoring systems (mechanical proximity switches)

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## Safety consideration for deployment in industry

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### Requirements from Customer (3/7)



Axis 1:  
3 Ranges



Axis 2:  
2 Ranges



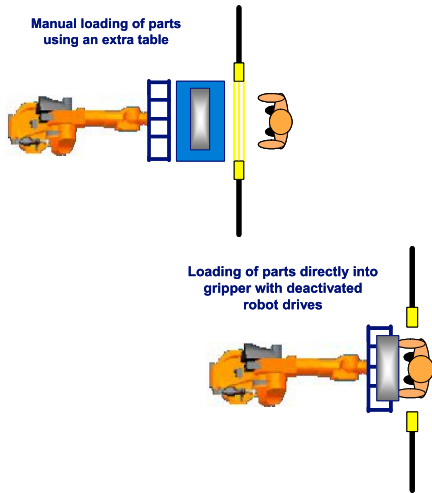
Axis 3:  
1 Range

- If the customer uses the ABÜ technology s\he has to deal with many disadvantages:
  - Mechanical wearing parts like proximity switches and cams are not wear- and maintenance-free
  - The monitoring functionality is only available for axis 1 to axis 3
  - The monitoring functionality is not available for additional axis and linear axis
  - Unacceptable long commissioning time due to installing and testing mechanical parts and cams
  - Unacceptable long downtime when exchanging robots because mechanical parts have to be exchanged - downtime today approx. 8-10 hours

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# Safety consideration for deployment in industry

## Requirements from Customer (4/7)

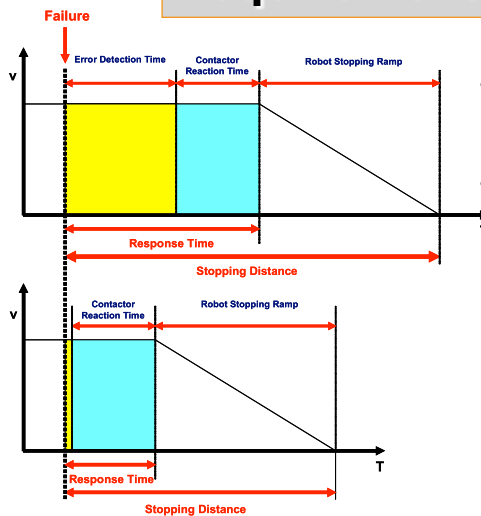


- If the application requires a manual loading and/or unloading of parts the customer has to meet several safety requirements:
  - **Either** the part has to be placed by the worker into an additional table with positioning pins - the table adds costs and needs additional floor space
  - **Or** when putting the part directly into the gripper the drives have to be safely deactivated – this adds cycle time due to a time delay when activating the drives again

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# Safety consideration for deployment in industry

## Requirements from Customer (5/7)



- To reduce the required floor space for a robotic application it is very important to reduce the stopping distance of the robot in case of a failure:
- The monitoring of the robot by a Safety-PLC using ABÜ-technique adds reaction time to the stopping time (approx. 150 ms - yellow rectangle in top diagram)
  - **Failure** – robot hits proximity switch
  - Signal is communicated via failsafe bus system to Safety-PLC
  - 2 PLC cycles (worst case) until PLC sets signal to stop the robot
  - Signal is communicated via failsafe bus system to robot
  - **Robot stops**

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## Safety consideration for deployment in industry

### Requirements from Customer (6/7)



- Centralized safety concepts (one Safety PLC for up to 12 robots) are cost-intensive and rather complex:
  - High cost for cabling as all safety components have to be connected to the Safety PLC (either hard-wired or via a safety bus system)
  - Most of the safety components can not be connected directly to a safety bus system – adds cost for additional failsafe I/O modules
  - Huge number of components are connected to the line Safety PLC - slows down communication and cycle time
  - Response time includes Safety PLC cycle time and several communication delays:
    - approx. 120-150ms

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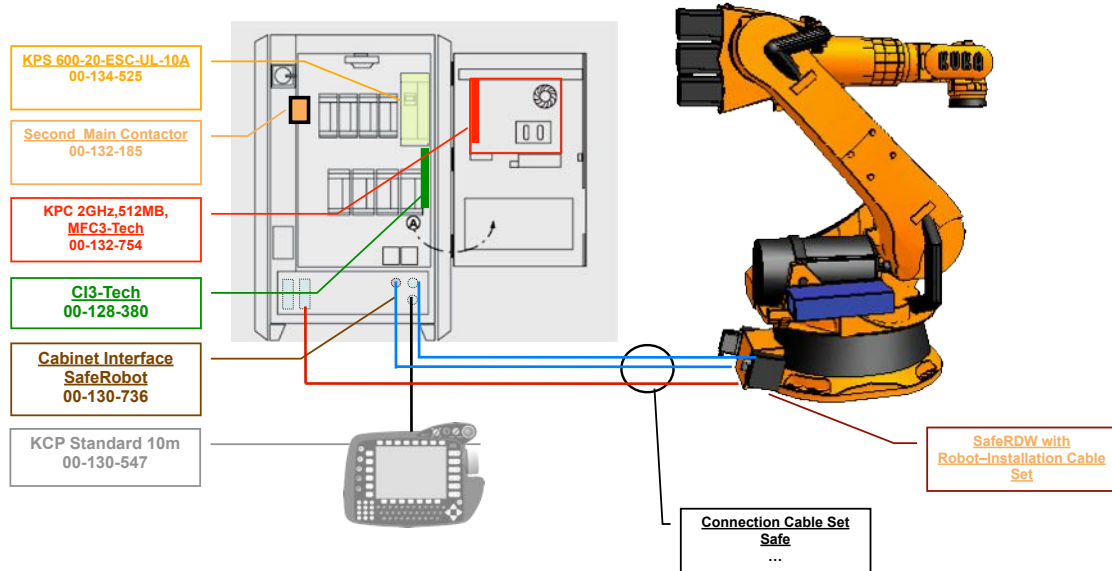
## Safety consideration for deployment in industry

### Requirements from Customer (7/7)

#### Summary:

- Reduction of required floor space **approx. 150 \$/ft<sup>2</sup>**
- Use of low price safety fences inside the theoretical work envelope of the robot **approx. 30 \$/ft**
- Cost-effective axis range monitoring of all axis in a wear- and maintenance-free way **up to 700 \$/m**
- Reduction of commissioning time for safety functions **approx. 200 \$/Robot**
- Reduction of downtime when exchanging robots **approx. 200 \$/Robot**
- Reduction of costs for manual loading systems (table, floor space and additional safety components) **up to 7.000 \$**
- Reduction of costs for Safety PLCs, safety components and safety communication **up to 30%**

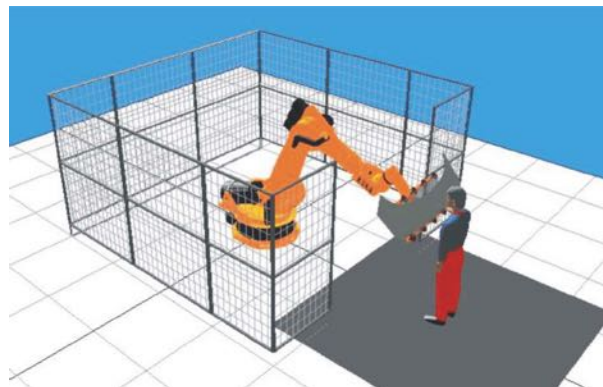
## Product Example - SafeOperation



## Product Example – SafeOperation

### Standstill monitoring (activated by a safe input)

- Drives remain in operation during the stop sequence and the brakes are not activated - the SafeRDC monitors the stop of the robot
- The robot is in a safe operational stop, but may nonetheless move within the axis angle tolerance despite the standstill monitoring
- The axis angle tolerance is specified separately for each individual axis
  - Axis angle tolerance 0.01°...1°



## Strategies for programming of robots

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- Today's robots are programmed using procedural programming!
- Trajectory following by jogging the system along a trajectory

## Human Robot Interfaces

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- Consideration of possible interfaces to make robots easier to use on the factory floor
  - Simulation of process prior to deployment
    - Intg of process, CAD, and program to visualize
  - Speech interface to talk to the robot
  - Use of a smart pen to provide input (the ANOTO)
  - Design of structured dialogs to drive process / example welding



## Pen Based Interfaces

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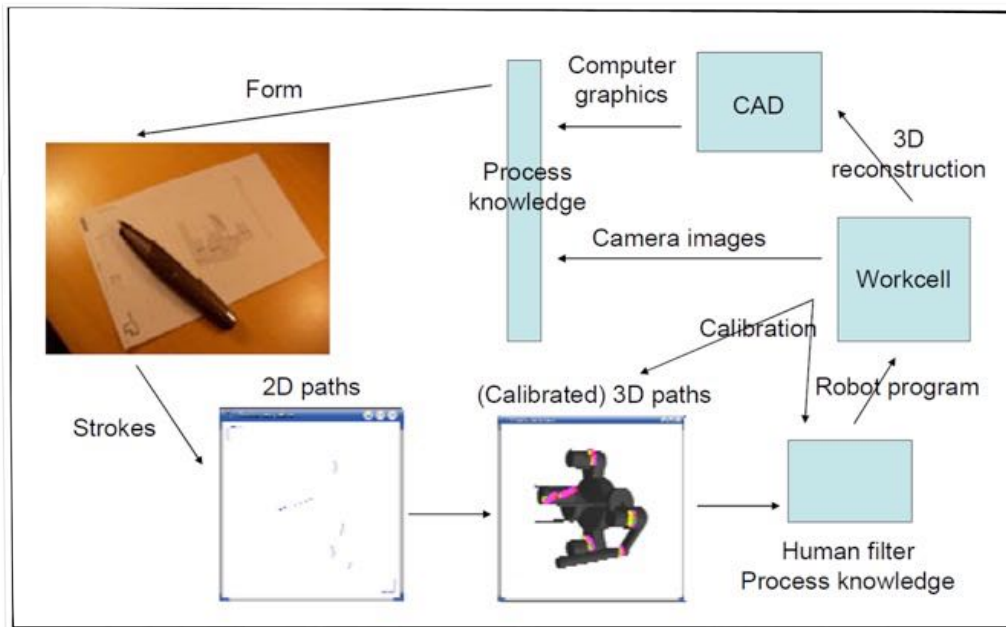
- Started to see smart pens with Bluetooth & USB interfaces
- Easy interfacing includes sound input and “pen gestures”

## HRI using new types of interfaces

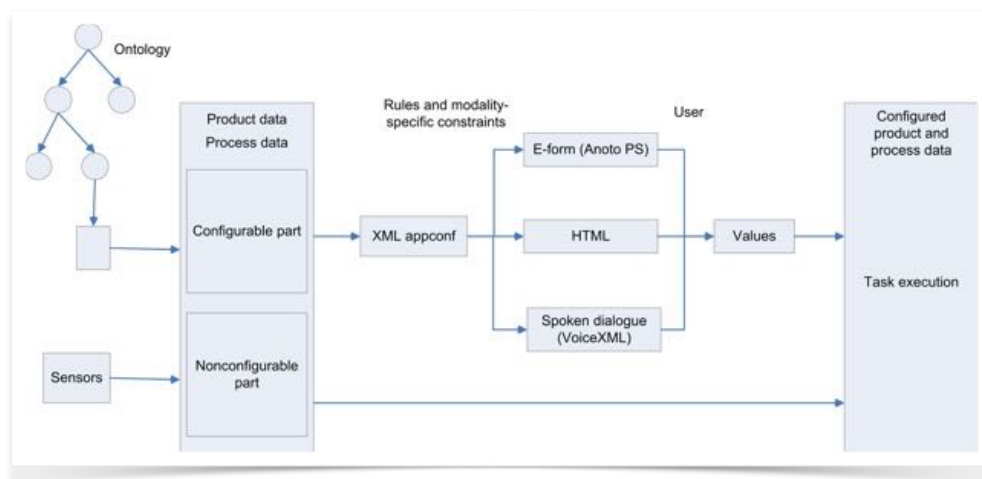
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- Using structured dialogs combined with new interfaces such as the anoto pen
  - How to structure the dialog to enable limited choice
  - Identification of cut points in the foundry
  - Organization of check box type dialogs

## New Interfaces



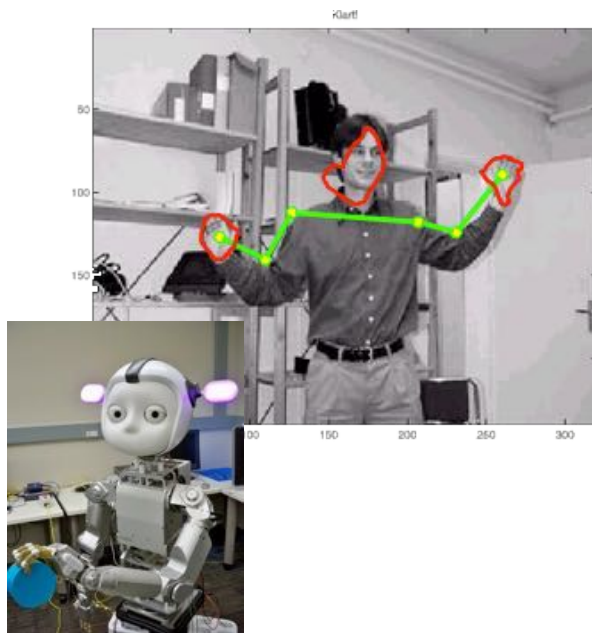
## Knowledge based design of robot applications



- How can modern tools from knowledge engineering be utilized to structure processes and organize the different aspects of a process

## Multi-Modal Interfaces

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- Providing natural interfaces for interaction with systems
- Using PDA, Speech, Gesturing, Body Pose
- Natural interaction as done between humans

## Gestures for Task Learning

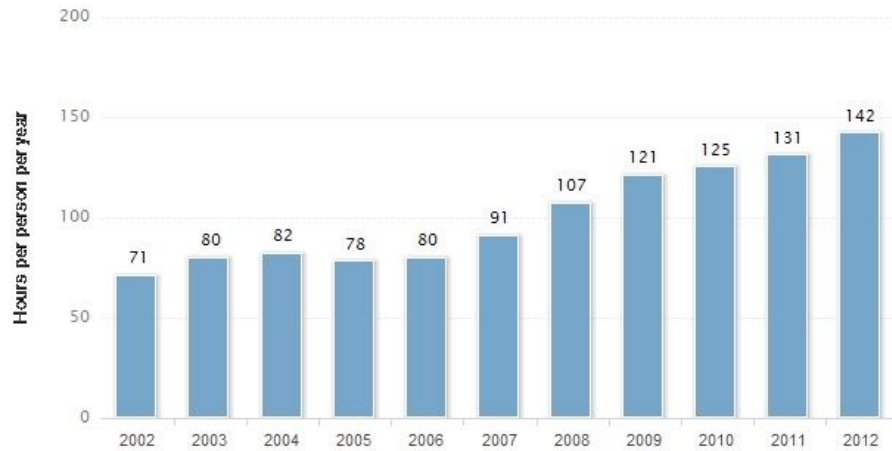
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- Human teacher uses both speech and gesture to direct the robot
- Gesture glove allows the teacher to optionally control the robot for a short time



# First person games

Estimated time spent\* playing video games in the U.S. from 2002 to 2012\*\* (hours per person per year)



United States; 12 years and older; Veronis Suhler Stevenson; 2002 to 2008

Source: Veronis Suhler Stevenson

© Statista 2011

# They are experts on



VS



## Using Simulation in the Programming Process

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- Simulation is a “cheap” way to evaluate systems before deployment of a full system
- Tremendous progress on simulation systems and virtual reality
  - Primarily driven forward by gaming community and new hardware for game visualization (GPUs)
- Components based design for quick visualization of robot systems

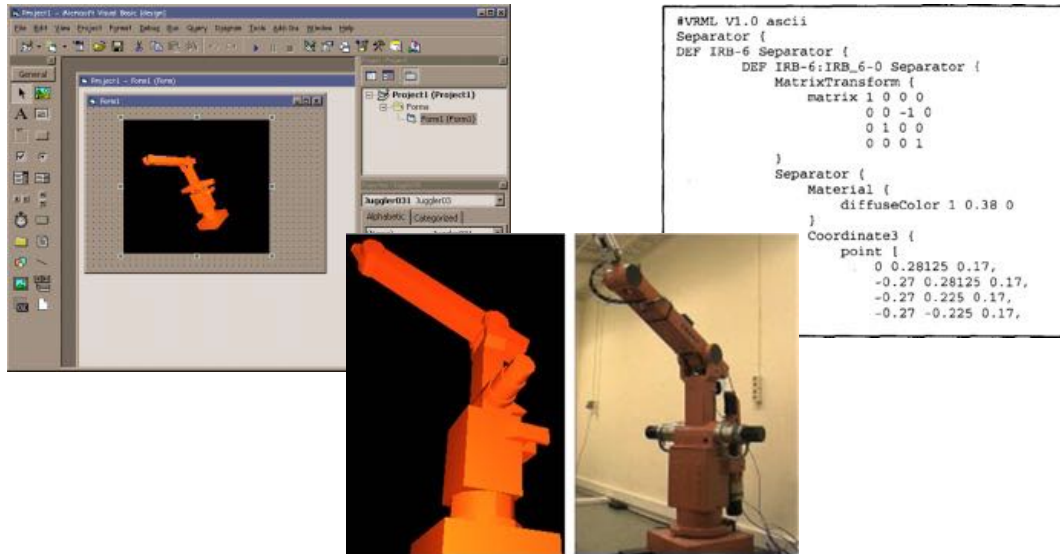
## Simulation example

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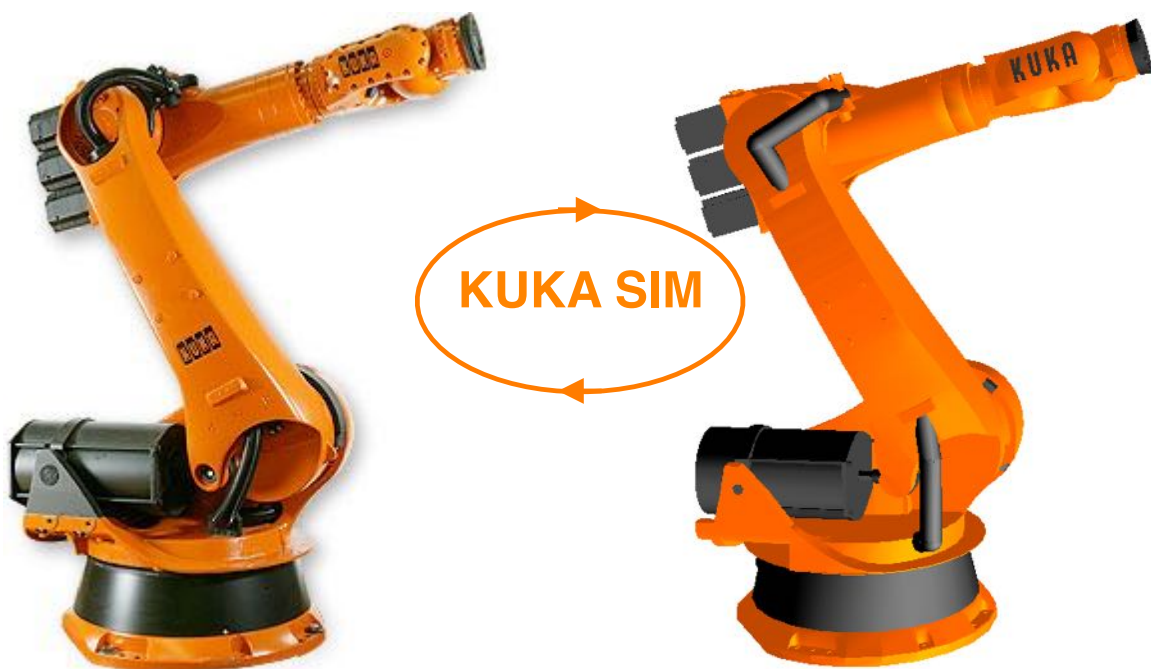
# Using simulation in design of systems

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# KUKA SIM

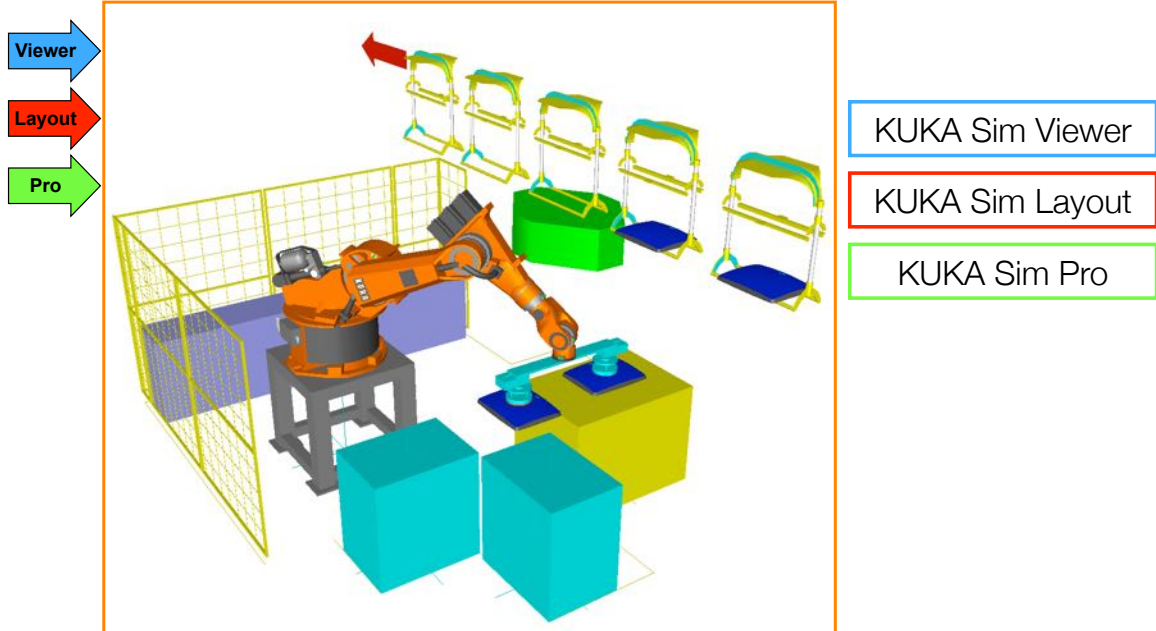
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# Robot Simulation

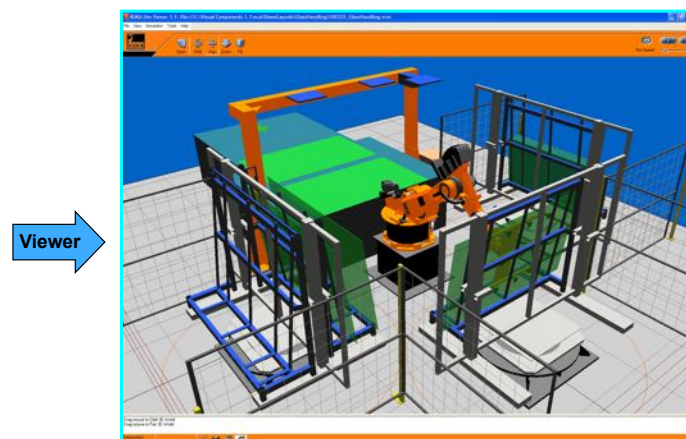
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Simulation environments that matches operation on the real platform (including timing)

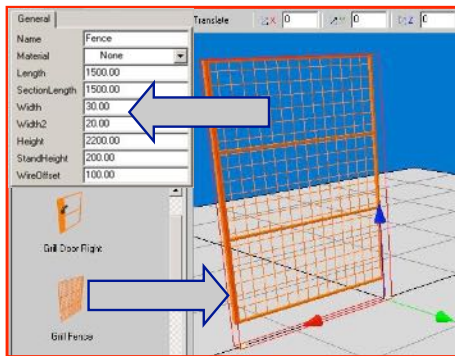


## 1<sup>st</sup> Level: KUKA Sim - Viewer

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# KUKA Sim – CAD Import



## KUKA Sim **V1.1**:

Daten Import:

Components and Layouts (\*.vcm,\*.rsc)  
Packages (\*.vcp)  
3D Studio (\*.3ds)  
DXF format (\*.dxf)  
Ilgrip/Quest/VNC geometry (\*.\*)  
RobFace r4 file (\*.rf)  
ASCII Stereo lithography file (\*.stl)  
BINARY Stereo lithography file (\*.stl)  
VRML v1 file (\*.vml,\*.wrl)

Daten Export:

3D Studio (\*.3ds)  
DXF format (\*.dxf)  
Ilgrip/Quest/VNC geometry (\*.\*)  
RobFace r4 file (\*.rf)  
ASCII Stereo lithography file (\*.stl)

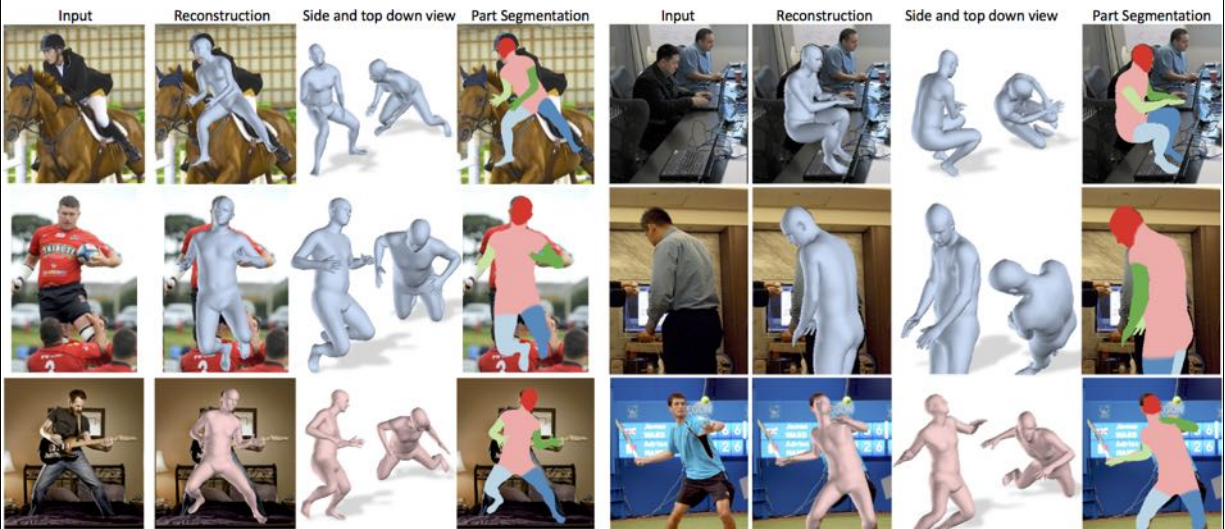
# BIOMETRICS







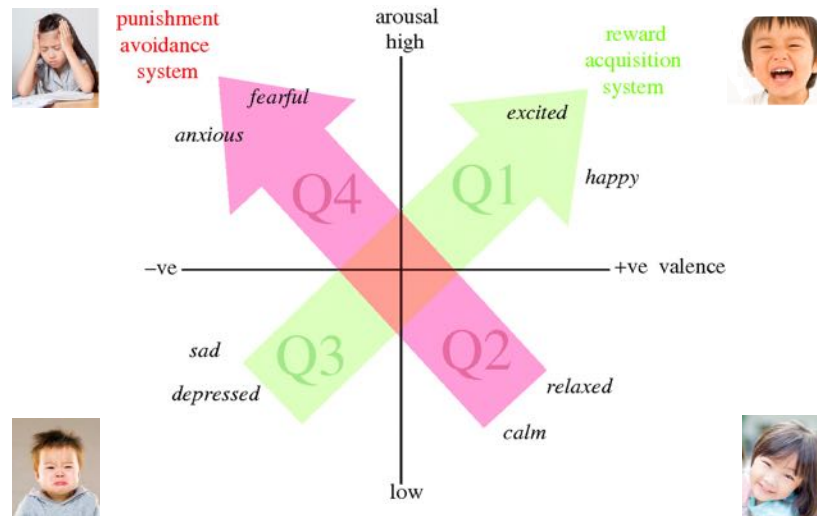
Source: OpenPose, CMU/GitHub



Source: Kanazawa et al, CVPR2018

## Affective states

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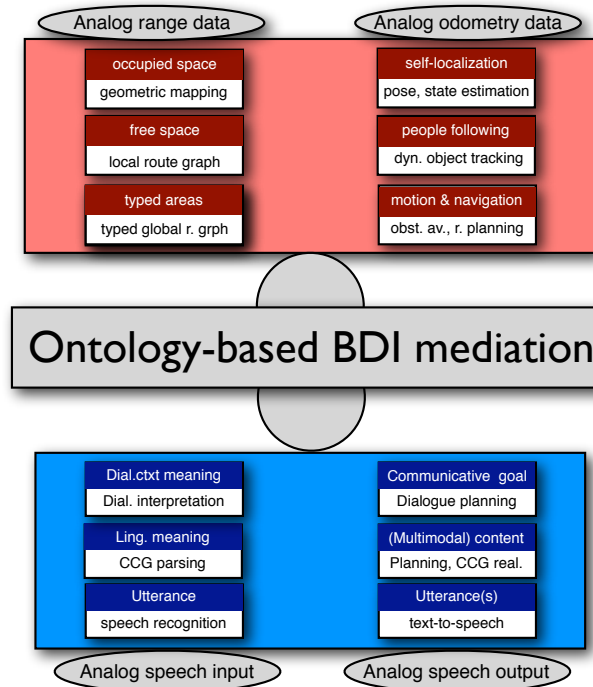


## Spoken dialog interfaces

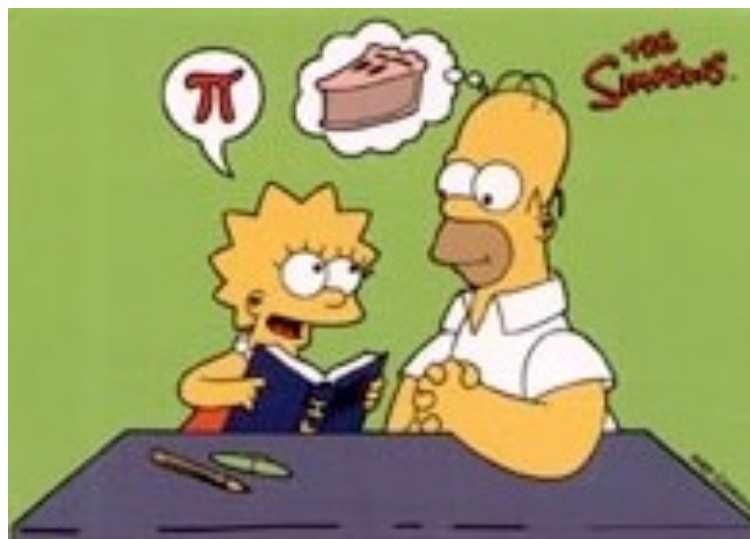
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- Tremendous progress on spoken dialog systems
- Natural language processing
  - Definition of a dialog structure
  - Open-ended vs closed vocabulary
  - Semantic parsing
  - Action Generation
- Lets do a small example

# Interface Architecture

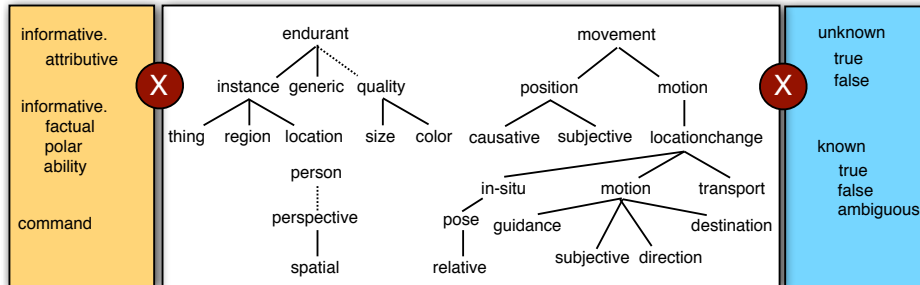


We need an ontology!

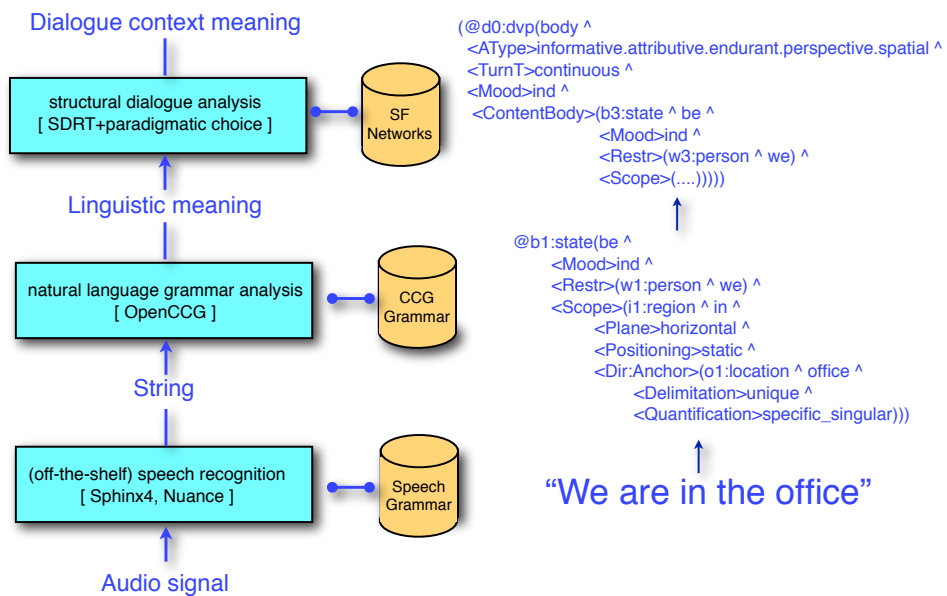


# Definition of ontology

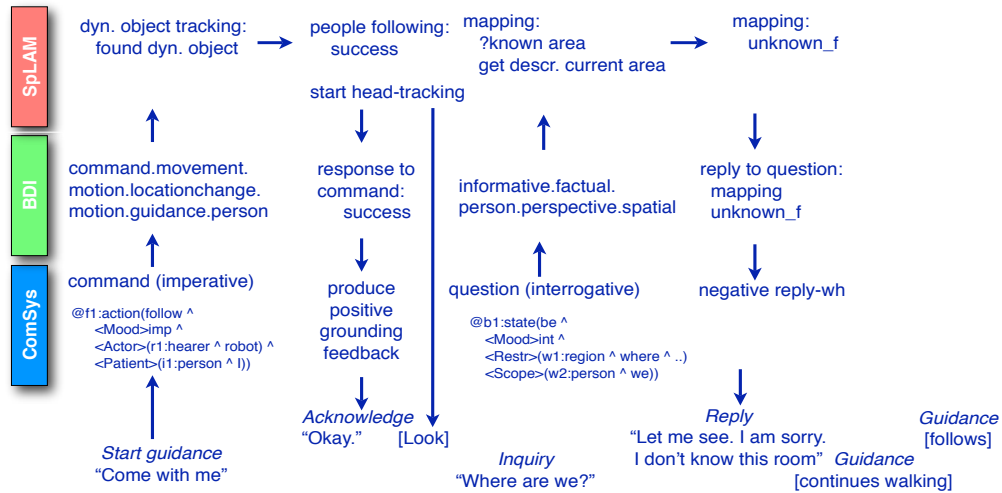
- Cross Modal contents association
- Meaning: propositional contents + intention + context
- Ontology for propositional truth and intention
- Multi-valued truth system
- Kruijff et al (2006)



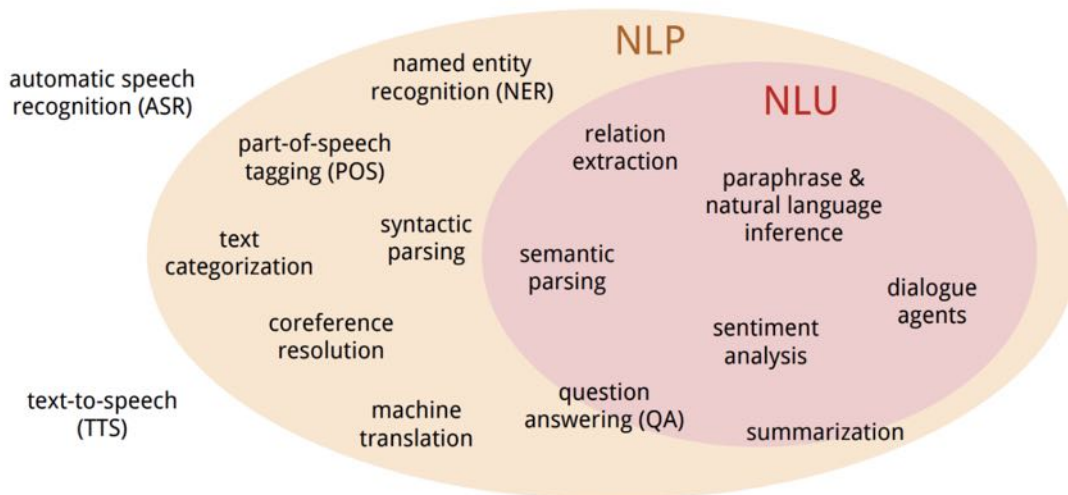
# Spoken Language Processing



# Simple Example



# Terminology: NLU vs. NLP vs. ASR



# Language is Hard



Source: Daily Mail



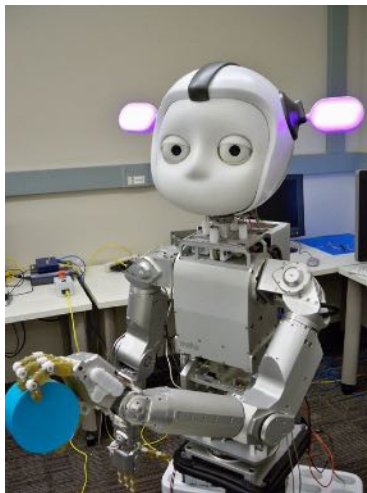
## Assembly of industrial objects such as a door

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- How can we simplify programming?
- Can we easily transfer to a running line?
- Can we combine speech, gesture, ... ?

## Door Assembly - GT Platforms Utilized

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## Interactive Task Acquisition

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- Human teacher uses speech and gesture to direct the robot through a new task
- Robot generalizes task model/plan
- Progress: focus on door assembly using actions and relational features in the taxonomy

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## Interactive Task Acquisition

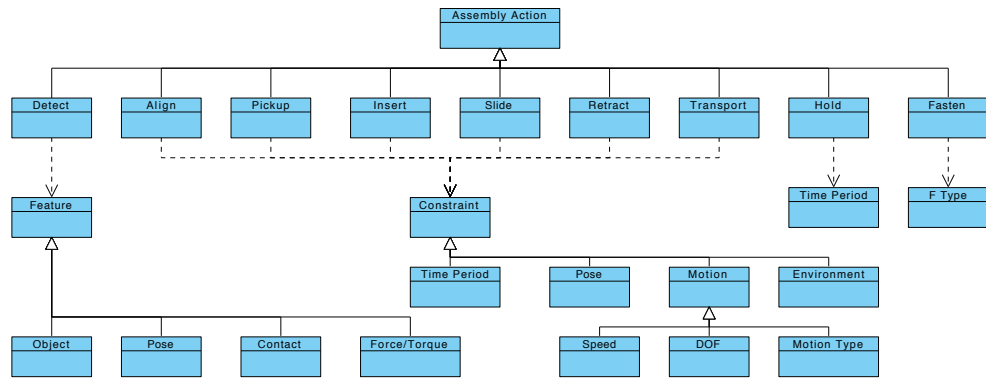
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- Human guides robot through task examples
- Infers task model from seen relations between parts

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## Definition of taxonomies or ontologies for control



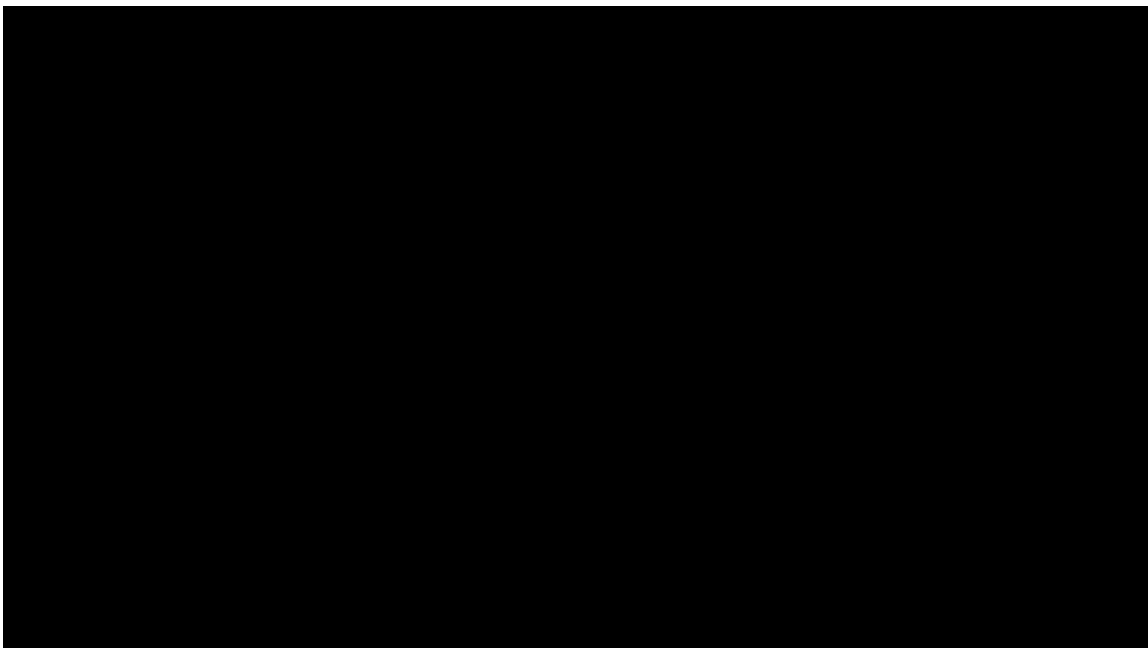
## Learn & Execute

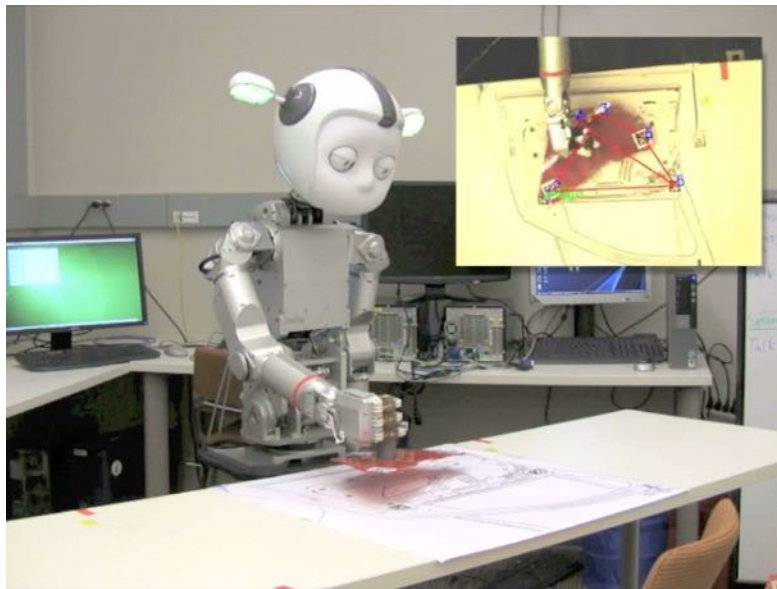
Task	Acquisition		Execution	
	Recog.	Params	Percept	Control
Alignment	Dual Obj	Rel. Pose	Rec/Servo	3D Servo/ Control
Pickup	Obj/Action	Obj Desc	Rec/Servo	Servo
Insert	Obj/Action	Pos / Const	Vision/Force	Seq /
Slide	Action	Start/End	1-2D Force	Impedance
Retract	Action	Space	NA	Path Plan
F. Screw	Action	Torque	Force	Insert/Torque
F. Snap	Action	Force/Event	Force	Force Disc



## Gestures for Task Learning

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Example process for car assembly

## Task Transfer to Execution Platform

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- Learned model has general assembly task representation, independent of sensors/actuators
- Some features of the model need to be grounded in the new domain (e.g., object names/parts)
- Pointing recognition will allow for interaction about transfer between domains

## Gestures for Task Transfer

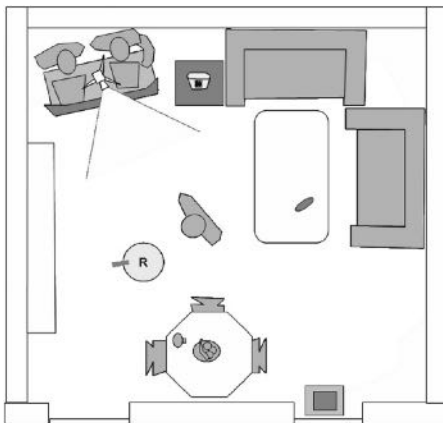
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## Setup of the Woz Scenario for initial tests

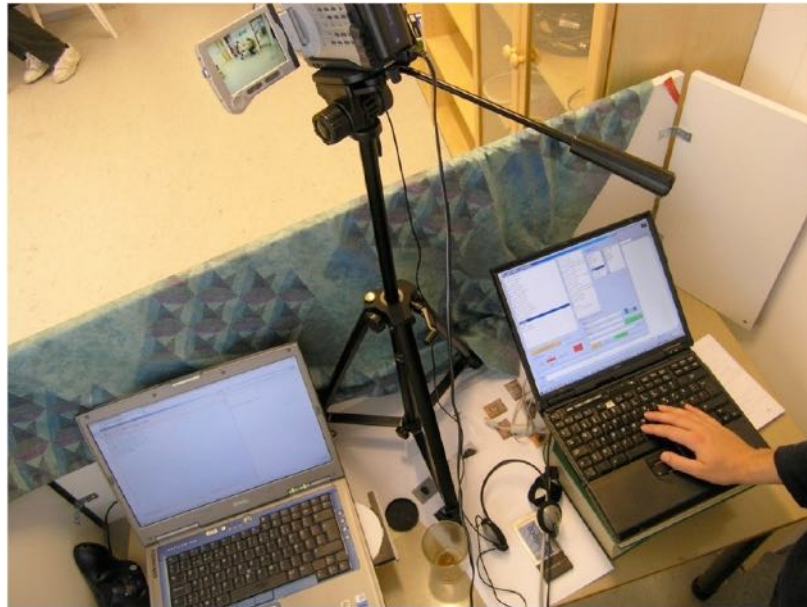
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- Navigation in a living scenario
- Specify the key objects / places in the environment
- Verify places as needed
- Gestures and spoken dialogue is available

## Woz Setup

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## Scenario

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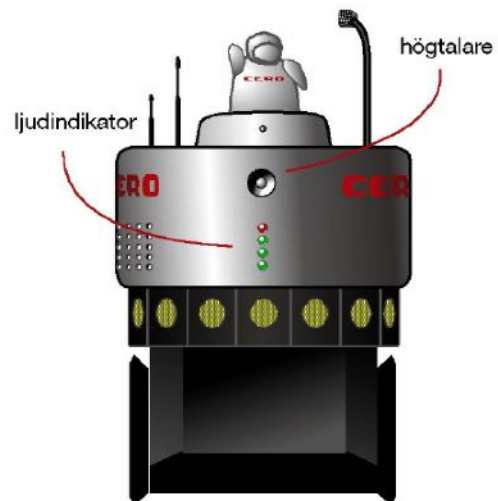


## Example Video



## CERO

- An Early Study
- Simple transportation
- Fetch cup of coffee
- mail delivery, ...
- long-term tests



# CERO

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- Tasks
  - Drive to position x (kitchen, office,...)
  - Fetch coffee, deliver mail, ...
- Interface
  - Dialogue system
  - PDA interface
  - WWW interface
- User test over a period of 3 months

# CERO System

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- Mobile platform
- Box for deliveries
- A simple user interface
- Design is crucial



## CERO Interface

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## Example - Trilobite motion strategy

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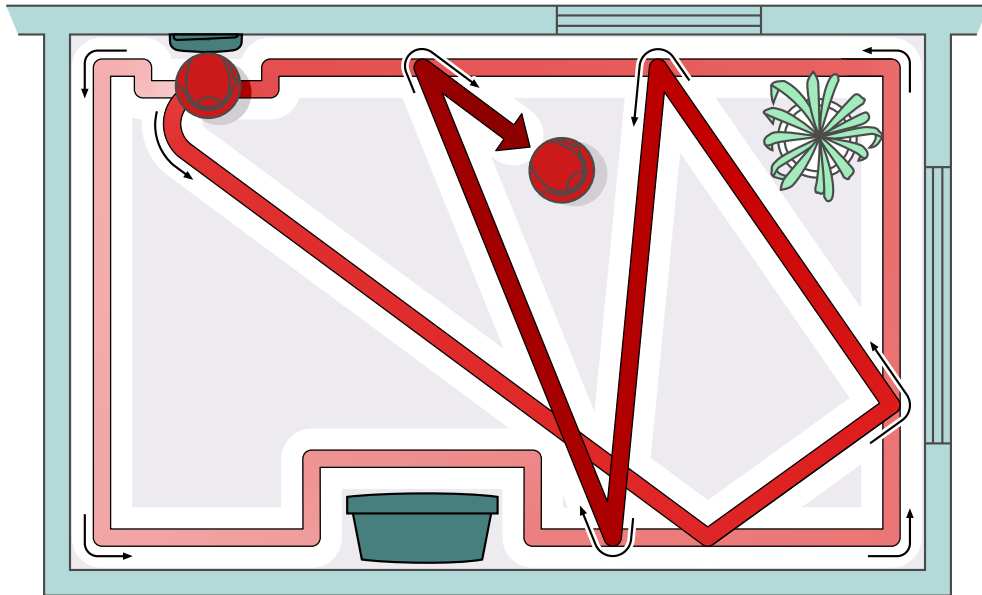
- Cleaning of rooms
- Autonomous coverage
- Efficient handling
- Inexpensive to implement





## Trilobite motion strategy

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## Second Example

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- What are some of the long-term implications of interaction with robots?
- Can we trust short-term interaction
- What about adaptation to robots
- How does dynamic behavior influence the perception of a robot
  - The italian driver experience?

## Example - Passage

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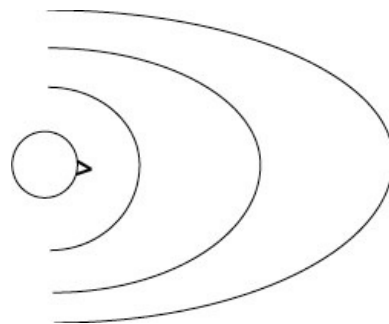
- How to behave in presence of people
- Social rules of engagement
- Embedding into a context



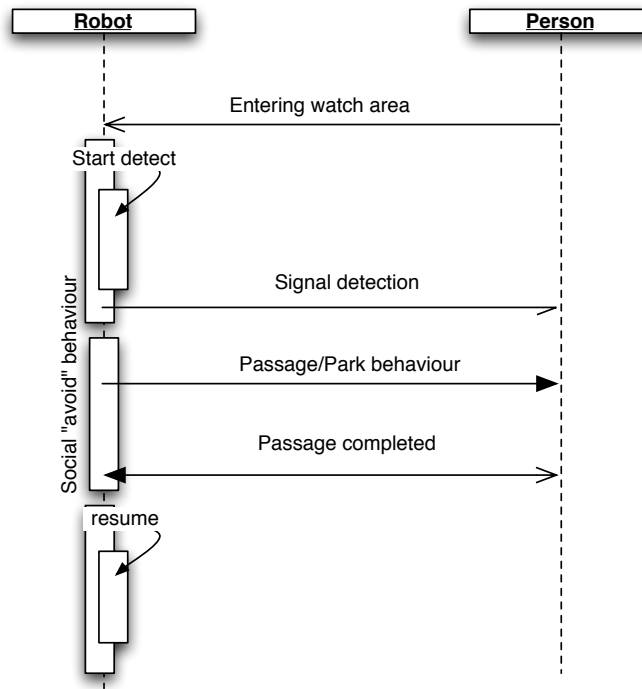
## Social Rules - Proxemics

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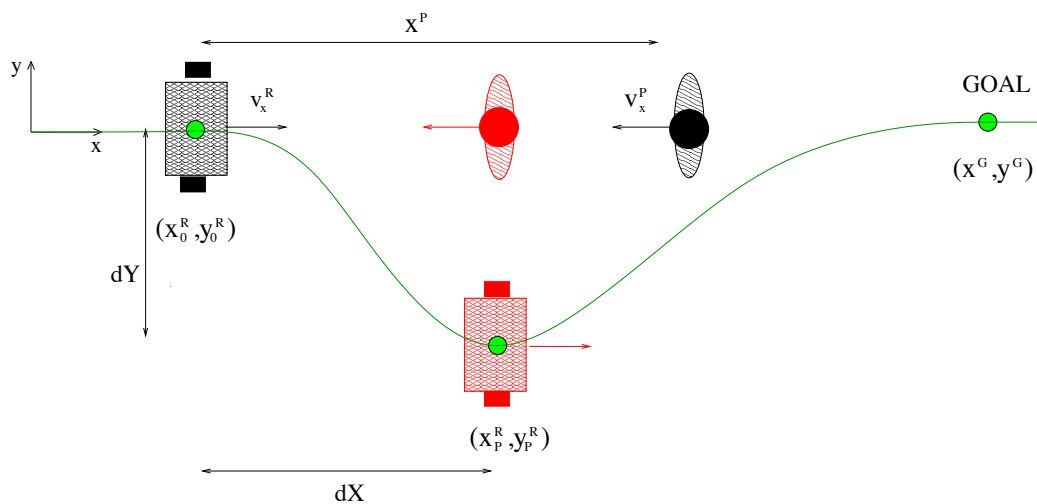
- Human-Human Distance studied in psychology [Hall, 1966]
- Regions considered
  - Intimate < 10 in
  - Personal 10-40 in
  - Social 40-100 in
  - Public space > 100 in
- There are cultural variations



# Passage Behavior

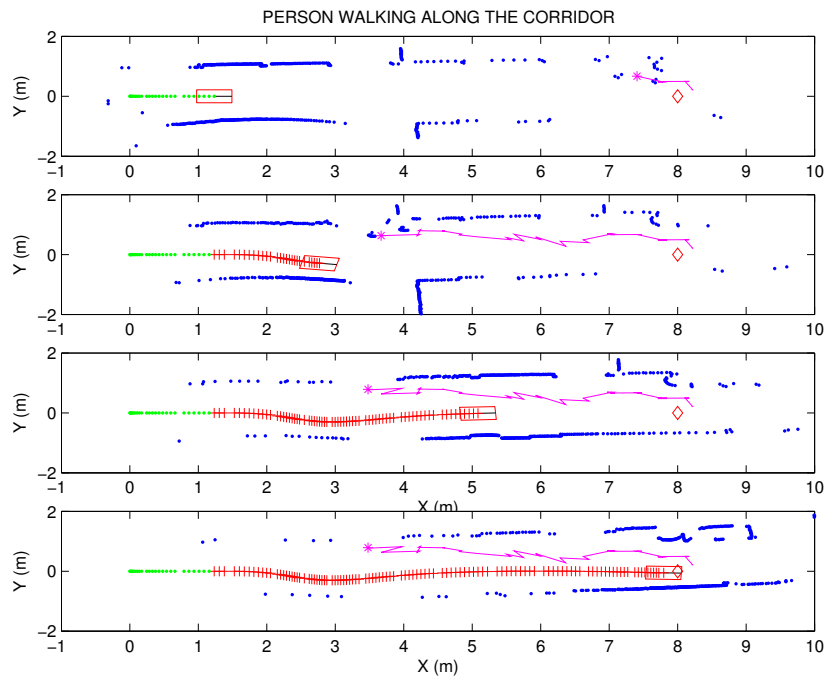


# Control Design



## Early Result

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## Early Evaluation

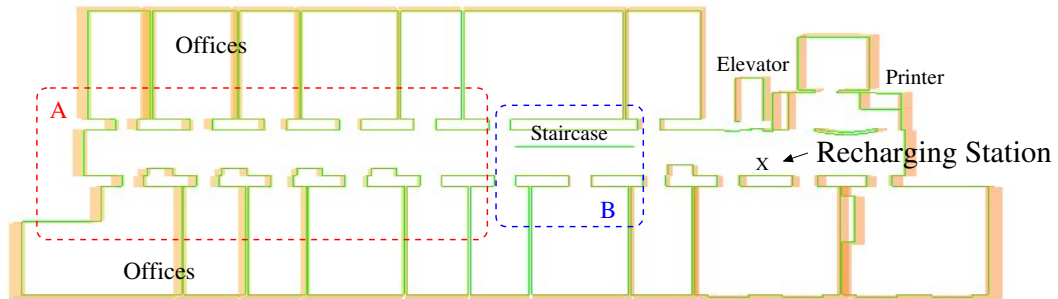
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- Setup is too artificial to enable real evaluation
- The variety of situations is large
- Useful to consider a more credible scenario
- Long term evaluation?



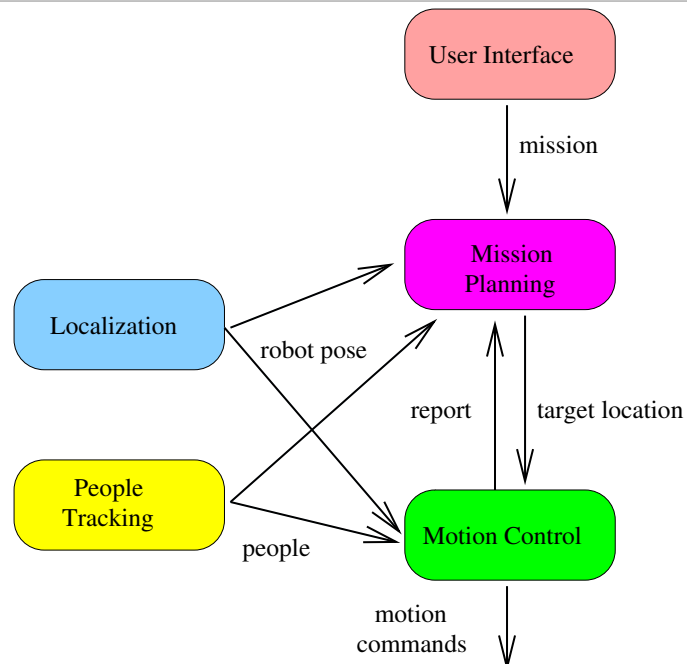
## Layout of Environment

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## Embedding in a system

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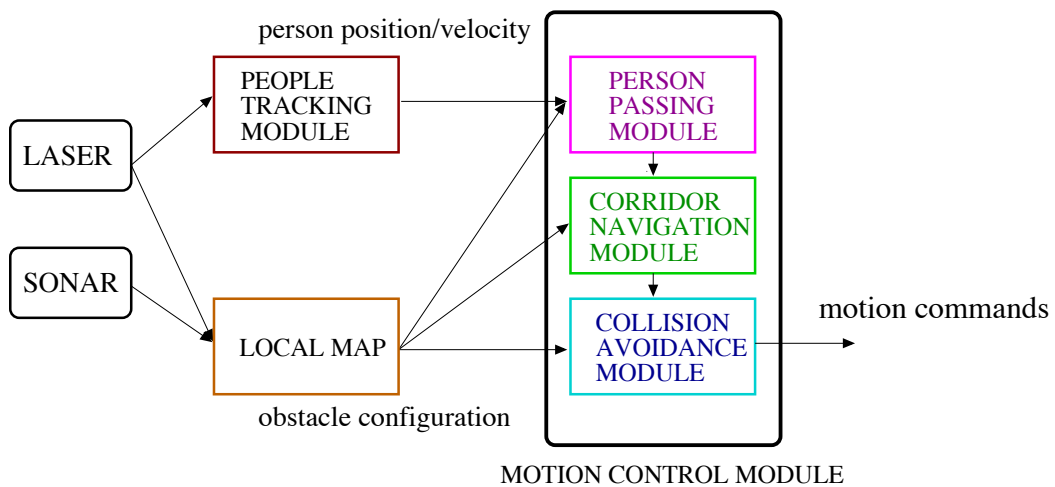
## Simple GUI

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## Architecture

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## Evaluation Results

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Period	Missions	Pers Pass	Park	Total
1' week	28	5	32	37
2' week	38	5	29	34
3' week	26	3	25	28
6' week	33	1	34	35
8 weeks	171	21	161	182

## TritonBot

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# Next Generation Interfaces



Src: Seismic

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## Lessons

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- Significant personal variations
- Adaptation over time must be considered
- Early evaluation using WoZ efficient
- “easy” to fool people
- The data material can be overwhelming
  - Distance, Dialog, Sensor Data, ....
- A careful design is required to make it manageable

## HRI Summary

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- Traditional interfaces based on CNC history
- Adoption of new types of interface modalities
  - Gestures, Speech, ...
- Simulation is also being adopted
- Extensive use of application packages to manage complexity
- Safety is essential to design of all systems
- HRI is one of the fastest growing areas in robotics
- Few HRI studies that are centered on real industry cases